AWI Breech Strike R&D Technical Update Maritime Museum, Sydney 12th July 2016

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Liquid Nitrogen Process

Australian Wool Innovation Limited

A review of the Liquid Nitrogen Process

By Dr John Steinfort BVSc Steinfort Agvet Pty Ltd Sponorship with AWI

July 2016 3/15 June Court Warragul Vic

Innovative technologies and processes for livestock for the 21st Century Partnership Animal welfare and managing animals





The results of the Liquid Nitrogen process conducted on weaners



Australian Wool Innovation

Limited

A review of the Liquid Nitrogen Process

Liquid Nitrogen Uses

- Metal Industry ... metallurgy/ shrinkage/clearing of blockages
- 2. Medical and veterinary fields... Cryogenics, pathology, AI ET, genetics, skin surgery and cryosurgery

OH&S requirements are:

- Adequate ventilation
- Personal protective gear

Appropriate suitability for wide logistical distribution and handling



chievina Excellence in

A review of the Liquid Nitrogen Process

Cryosurgery

- 1. Closed wound
- 2. Neural and vascular disruption
- 3. Initial bruise
- 4. Swelling
- 5. Contraction
- 6. Rejection
- 7. Lineal scar
- 8. Skin tightening

Open Wounds

- 1. Open wound
- 2. Initial exudation
- 3. Granulation
- 4. Epithelialisation
- 5. Lineal or star scar formation
- 6. Skin tightening

Steinfort Achieving Excellence in Veterinary Innovations

Differences between primary, secondary and tertiary "burns" Tertiary skin burns (whole depth) less painful



imited

Liquid nitrogen processes requirements & how it works

- Liquid Nitrogen Process results in a closed wound with slow effective healing
- Resultant skin reduction depends upon the thoroughness of skin freeze (a variable seen in trials) and the amount of skin tenting at application.
- Anatomical skin application areas are similar to surgical mulesing.
- Specific cradle design- enables good access to skin wrinkles.
- An initial scoping welfare assessment was undertaken by Dr Ian Colditz & Dr Alison Small CSIRO, conclusion ... minimal impact
- Detailed welfare study with CSIRO underway





Liquid nitrogen process developments 2013

Liquid Nitrogen Process (LN P)... processes are being engineered and designed to reduce tail and breech wrinkles with bare skin around the tail edges and tip and are designed to have minimal animal impact.







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Weaners





Images taken prior to Liquid N Process



35 days post LN Process (freshly crutched)



Central weaner LN Px ... others are controls

Liquid nitrogen process "commercial" trial April 2015



Post treatment:

Tail and breech wrinkles frozen, thaws quickly

Preliminary welfare assessment encouraging



Source: AWI

Liquid nitrogen process proof of concept trial

Trial measurements taken:

- Tail and breech wrinkle score reduction
- Breech stretch
- Dag score differences
- Tail skin width
- Bare skin at tail margins



Case Study Stage 1 trial

12 Control36 Liquid Nitrogen

After 4 months: LN treated animals compared to controlsTail wrinkle1.9 Score LowerBreech wrinkle1.4 Score LowerDag1.4 Score Lower

Average Scores LNP treated day 0 to 4 mthsTail wrinkle3.4 to 1.4Breech wrinkle2.6 to 1.2Dags2.6 to 1.2



Liquid Nitrogen (LN) process applied to lambs at lamb marking



Liquid Nitrogen Process "commercial" trial April 2015



Stage 2 Results of Liquid Nitrogen Process

Owner												
Property	M Crawford									Agrregat	e score le	gend
LNP Date	te 2.10.2015									1= Highly Wrinkled		d
Weaners										10 = Very Plain		
Revisit	13.2.2016	5										
LNP	Tail Wrinkle Score		Breech Wrinkle Score		Breech	Side Tail Bare Skin		Tail end	Overall Sco	ore T + B =	Aggregate	d
Lamb ID	1 = Good 5 = Poor		1 = Good 5 = Poor		Width mm	r 1 = Good 2 = Poor		Bare skin			Scores	
	L	R	L	R		L	R		Tail (T)	Breech (B	6)	
9	1.5	1	1	1	95	1	1	2	4	5	9	
12	1	1	1	1	80	1	1	2	4	5	9	
39	1	1	1	1	80	1	1	2	4	5	9	
24	1	1	1	1	90	1	1	2	4	5	9	
16	1	1	1	1	95	1	1	2	4	5	9	
22	1	1	1	1	75	1	1	1	5	5	10	
2	1	1	1	1	68	1	1	2	4	5	9	
28	1	1	1.5	1	60	1	1	2	4	4	8	
32	1	1	1	2.5	65	1	1	2	4	4	8	
23	2	1	1	1	85	1	1	2	4	4	8	
7	1	1	1	2	65	1	2	2	4	4	8	
14	1	1	1	2	75	1	1	2	4	3.5	7.5	
37	1	1	1	1	55	1	1	2	5	4	9	
1	1	1	1	1	90	1	1	2	5	5	10	
10	1	1	1	1	85	1	1	2	5	5	10	
6	2	2	2	1	45	2	2	2	2.5	3.5	6	
13	2	2	1	1	70	2	1	2	3	5	8	
17	1.5	1.5	1	1.5	42	1	1	2	3	4	7	
40	1.5	1.5	1	1	60	1	1	2	3	4	7	
38	1	1	1	1	60	1	1	2	5	5	10	
Mulesed												
SM1	1	1	1	1	95	1	1	1	4	5	9	
SM2	1	1	1	1	85	1	1	1	5	3.5	8.5	
SM3	1	1	1	1	95	1	1	1	5	5	10	
SM4	1	1	1	1	105	1	1	1	5	5	10	
				© Melb 2	2016							

Further studies super fine wool merino lambs

Manager Richard McShane - Mokanger Pastoral Mokanger Vic Day 1 12th Nov 2015, processed at lamb marking



Photo immediately post process, Clik[®] applied (pink)



Pen of lambs post processing





Further studies super fine wool merino lambs

Manager Richard McShane Mokanger Pastoral Mokanger Vic Day 2 after LN P







Further studies super fine wool merino lambs

Manager Richard McShane Mokanger Pastoral Mokanger Vic RV 12/2/16; 3 months post processing



Animal 25



Animal 16





Further studies LNP with weaner merinos near Hamilton Vic

Pilot Trial with Matthew Crawford "Woodside" Date Of LN Process 6/10/15 RV 12/2/16 4 months later



Animal 24 LNP

Animal 1 Mulesed





Liquid Nitrogen - Costs and Savings

Costs

- Liquid Nitrogen cost, royalty and equipment hire fee is approx.
 \$2 per lamb/weaner. Depends upon animal size, wrinkle score and remoteness.
- Evaporative nitrogen losses occur.
- Current development work is targeting one operator to process up to 800 sheep per day.

Benefits

- Larger numbers of non-mulesed plain breech sheep and nonmulesed wool availability
- Crutching/shearing 6 weeks prior for weaners is required
- Lambs can be LN processed in conjunction with lamb marking
- Closed wound during skin healing process with minimum welfare impact



Liquid Nitrogen Process

Next Objectives

- Fine tuning equipment requirements for animal flow
- Reduce variability of results between sheep
- Take part in detailed CSIRO welfare study
- Independent trials with University of Melbourne (Dr John Larsen)
- Further 8 properties participating in commercial trials in Vic late 2016
- Commercial availability in 2017





Commercialisation Plan

• LNP conducted either at lamb marking or on weaners

Certified Providers of LNP:

- \circ Contractors
- SAV contractors
- \circ Certified wool growers
- LN P Certification for woolgrowers for wool declaration







This publication is based on information presented at the Australian Wool Innovation Limited (**AWI**) National Wool Research and Development Technical Update on Breech Flystrike Prevention held on 12th July 2016. Some information in this publication has been contributed by one or more third parties and licenced to AWI, and AWI has not verified whether this information is correct.

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AWI gratefully acknowledges the funds provided by the Australian government to support research, development and marketing of Australian wool.